



QuietJoint
US Patent Pending

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Installation Materials

To aid in installation the following are recommended:

- Tape measure
- Bread Knife (if cutting is necessary)
- Water spray bottle
- Rigid plastic spatula or plastic trowel

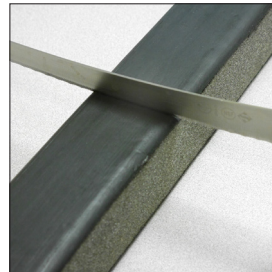
Step 1: Joint Prep

- Ensure joint faces are parallel and have sufficient depth to receive the full depth of the size(s) of QuietJoint being installed plus at least 1/4-inch (6mm).
- Remove residues of existing material.
- Wipe joint faces to ensure joint sides are free of dust, previous sealant, oils, grease, etc.



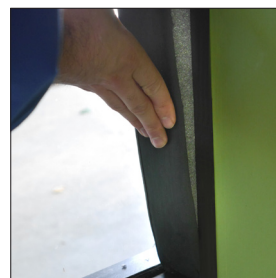
Step 2: Size and Adjust Lengths

- Measure the widths of openings and match to appropriately sized QuietJoint.
- Measure the length of openings to receive QuietJoint. Using a bread-knife, or finely serrated knife, cut the QuietJoint to the appropriate length plus 1/2-inch (12mm).



Step 3: Insert QuietJoint into Gap

- Starting at the bottom of the gap, insert the length of QuietJoint.
- Hand compress as needed to ease the installation.
- Work evenly up the length to obtain a consistent insertion.
- *Tip: Lightly wet the sides of the QuietJoint which come in contact with the wall or window with water, if necessary, to facilitate the insertion.*

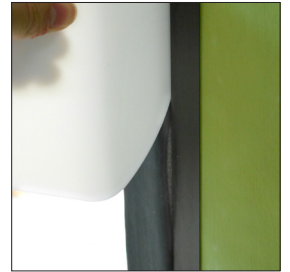


Step 4 Recess Quiet Joint:

- When properly installed the face of QuietJoint should be recessed slightly or flush with the outer edge of the mullion or wall.



- With a plastic spatula or trowel* turn in the edges of the silicone face so that they remain snug and do not allow for the foam to be exposed. (*metal tools could scratch the substrate).



- QuietJoint will expand and be held in place by the backpressure of the foam.

